

Date: Thursday, 2/8/2007 12:05:07 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	REPLACEMENT WINDOW		
Job Number	30683					
Estimate Number	11064					
P.O. Number	N/A		Part Number	D2942		
This Issue	2/8/2007	S.O. No.	N/A	Drawing Number	D2942 REV C	
Prsht Rev.	NC			Project Number	N/A	
First Issue	N/A	Type	PURCHASED PARTS	Drawing Revision	C	
Previous Run	25510			Material	N/A	
Written By			Due Date	2/28/2007	Qty:	20
Checked & Approved By			Um:	Each		
Comment	Est. D	01.06.05	New process	EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2958	Window	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)	
		Window	
		Pick:	
	Qty	Part Number	Description
	1	D2958	Window B30698
2.0	D2956	Window Frame	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)	
		Window Frame	
		Pick:	
	Qty	Part Number	Description
	1	D2956	Window Frame B23507
3.0	D2126	Seal	
		Comment: Qty.: 5.6250 f(s)/Unit Total : 112.5000 f(s)	
		Seal	
		Pick:	
	Qty	Part Number	Description
	1	D2126 (67.0")	Seal B27452
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
		Assemble as per Dwg D2942	
			SB 07/03/29 20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/04/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/04/13	4.0	lots of small indentation from dirty mould. (Scratches)	J 07/04/13	Scrap 2 pieces. Scrap only window and restock frame and rubber	Sh 4/12/07	M 07/04/13	Scrap	07/04/13

NOTE: Date & initial all entries

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Drawing Name: REPLACEMENT WINDOW

Job Number: 30683

Part Number: D2942

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC5

INSPECT WORK TO CURRENT STEP



PTP

Comment: INSPECT WORK TO CURRENT STEP

11/07/04/13 (18)

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

J. Bos / 13-18

7.0 QC21

FINAL INSPECTION/W/O RELEASE



(18)

Comment: FINAL INSPECTION/W/O RELEASE

11/07/04/16

Job Completion



11/07/04/16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

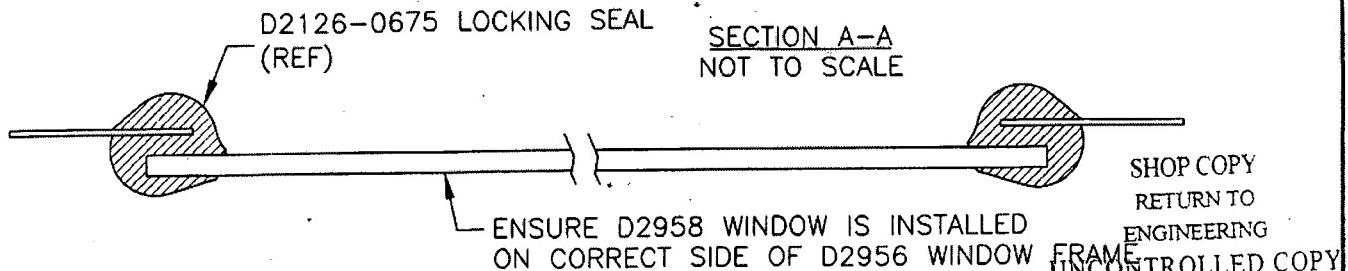
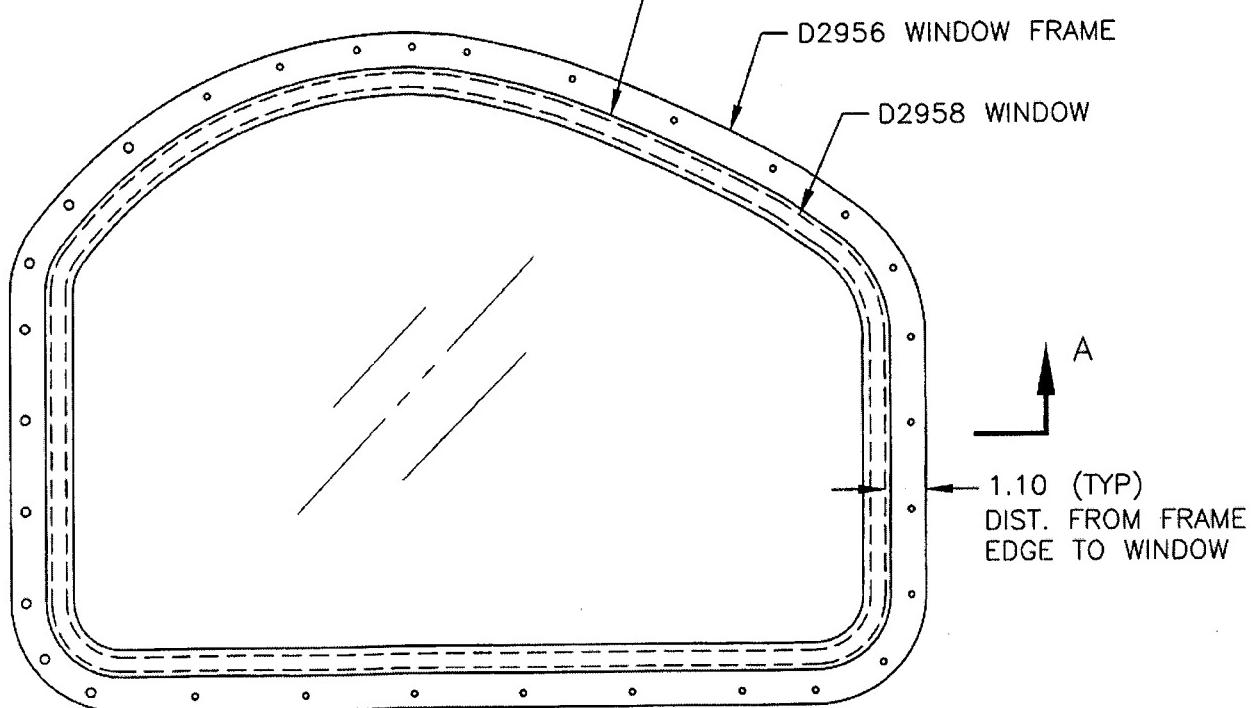
NOTE: Date & initial all entries



GACOPY
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2942 REV. C SHEET 1 OF 1
DATE		TITLE SCALE
01.05.31		REPLACEMENT WINDOW 1:5
A	00.01.20	NEW ISSUE
B	00.02.23	CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)
C	01.05.31	WINDOW NOW INSTALLED WITH SEAL

RELEASED
01.06.05 #



NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED